Table of Contents

iii  Australian Centre for Geomechanics
v   Committees
vii  Technical Reviewers
ix  Preface
xi  Sponsors

Keynote addresses

3  Thickener modelling – from laboratory experiments to full-scale prediction of what comes out the bottom and how fast
   PJ Scales, AH Crust, SP Usher, University of Melbourne, Australia

13  The high-density thickened discharge tailings storage facility at Osborne Mine – a case history from inception to closure
   GI McPhail, SLR Consulting Australia Pty Ltd, Australia

Thickening

45  A novel method to locate and profile the bed of a thickener
    RD Cook, JL Johnson, WesTech Engineering, Inc., USA

55  Thickeners versus centrifuges – a coal tailings technical comparison
    S Meiring, PastTech, Australia

67  Operational results and future trends of filtration technology in minerals processing
    J Palmer, Outotec Pty Ltd, Australia

81  Dewatering in a laboratory simulation of a multilayer deposit of in-line flocculated mature fine tailings
    E Rozina, S Mizani, M Malek, M Sanchez-Sardon, P Simms, Carleton University, Canada

95  The influence of slurry density on in situ density
    D Reid, Golder Associates Pty Ltd, Australia; AB Fourie, The University of Western Australia, Australia

107 Sarcheshmeh Copper Mine paste plant design, start-up and early operation overview
    S Javadi, B Pirouz, P Williams, ATC Williams Pty Ltd, Australia; A Zarabadi, HR Seif, National Iranian Copper Industries Co., Iran

Rheology

119 Attributes of silica treatment on strength, physical properties and consolidation rates of fluid fine tailings
    RH Moffett, E.I. DuPont, USA

131 Evaluation of the rheology of pipehead flocculated tailings
    PT Slatter, KD Seddon, ATC Williams Pty Ltd, Australia

139 Polymer-modified tailings deposition – ongoing testing and potential storage efficiency opportunities
    TC Riley, D Reid, Golder Associates Pty Ltd, Australia; L Utting, BASF Australia Ltd, Australia

153 Why small-scale testing of reagents goes wrong
    PD Fawell, AD Costine, AF Grabsch, CSIRO Mineral Resources Flagship, Australia

167 Risk assessment methodology for paste and thickened tailings
    A Fernandez-Iglesias, ArcelorMittal Global R&D Asturias, Spain; A Correa, ArcelorMittal Mining, France; O Morton, ArcelorMittal Mining, UK; J Laine, R Luñá, G Martínez, University of Oviedo, Spain

181 Stability of a proposed steepened beach
    D Reid, J Boshoff, Golder Associates Pty Ltd, Australia

195 Research trends on thickening mining wastes
    J Laine, F Ortega, R Luñá, V Alvarez-Cabal, University of Oviedo, Spain

209 Management of bauxite residue in a temperate climate using mud-farming techniques
    MB Willan, Golder Associates (UK) Ltd, UK; GS Ghataora, The University of Birmingham, UK
Transport

225 Hydraulic driven piston pumps for the transport of pastes and slurries in the mining industry
P Peschken, Putzmeister Solid Pumps GmbH, Germany; K Kivanc, Eti Bakir A.S, Turkey

239 Dredging of an active thickened tailings storage facility at the Ernest Henry Mine
TG Fitton, Fitton Tailings Consultants, Australia; WI Neumann, Neumann Contractors Pty Ltd, Australia

247 Comparing long stroke 20’ (508 mm) with short stroke 14’ (356 mm) piston diaphragm pumps
H Krimpenfort, MHWirth, Germany

257 Series connection of diaphragm piston pumps
DM Nägel, R Gänsl, FELUWA Pumpen GmbH, Germany

267 A launder design method for thickened tailings
TG Fitton, Fitton Tailings Consultants, Australia

277 Stress analysis of underground pipelines with flexible couplings – unrestrained approach
J Sabeti, A Asgarian, Hatch Ltd., Canada

291 Open channel transportation of thickened tailings
S Javadi, RMIT University, Australia; PT Slatter, ATC Williams Pty Ltd, Australia; SN Bhattacharya, R Gupta, RMIT University, Australia

Underground issues

301 Paste backfill system design and commissioning at Chambishi Copper Mine
AX Wu, XX Miao, XH Liu, YM Wang, University of Science and Technology Beijing, China; CL Wang, JJ Zhang, Africa Mining PLC of China Nonferrous Metals Co. Ltd., Zambia

309 Optimisation and stabilisation of coal rejects at the Peabody Metropolitan Mine using Acti-Gel® 208
JH Worsley, JE Marsh, Active Minerals Australia Pty Ltd, Australia; R Patel, Peabody Energy Australia, Australia; SB Feldman, Active Minerals International, USA

321 Experimental study on the physical and mechanical properties of a cemented unclassified tailings backfill
XC Yang, GS Liu, LJ Guo, Beijing General Research Institute of Mining & Metallurgy, China

329 Early curing age paste backfill exposures – the role of effective stress
RL Veenstra, Glencore Australia Pty Ltd, Australia; AG Grice, AMC Mining Consultants (Canada) Ltd., Canada; MW Grabinsky, University of Toronto, Canada; WF Bawden, Mine Design Engineering, Canada

341 Gwalia mine – backfill system operational review
S Wilson, Paterson & Cooke (UK) Ltd, UK; J Snyman, Paterson & Cooke Consulting Engineers (Pty) Ltd, South Africa; M McGuinness, Paterson & Cooke Canada Inc., Canada; J Albrecht, J De Vries, St Barbara Ltd, Australia

357 A comparison of two paste plants in India
C Lee, Golder Associates Ltd., Canada; G Chatterjee, A Gandhe, Golder Associates Consulting (India) Pvt Ltd, India; BV Rao, A Nirvan, DP Ravikumar, Hindustan Zinc Ltd, India

371 Chemical technology case study in cemented paste backfill – Newmont’s Tanami Gold Mine
R Salt, UGC BASF, Australia; A Flemmer, Newmont Tanami Operations, Australia; J Gelson, UGC BASF Asia Pacific, Australia; Z Martic, UGC BASF Global, Switzerland

383 Mobile paste backfill systems – a decade of work
S Longo, A Quintero, D Kennard, Golder Associates Ltd., Canada

391 Acti-Gel® 208 as an additive for paste and hydraulic backfill
K Tarr, I Bedard, Natural Resources Canada CanmetMINING, Canada; H Kim, Active Minerals International LLC, Canada

407 Some physical and mechanical properties of cemented fillings under high pressure
WS Lyu, University of Science and Technology Beijing, China; P Yang, Beijing Union University, China; SJ Cai, University of Science and Technology Beijing, China

419 Recycling fine slurry – an alternative to paste for coarse rejects co-disposal in Queensland coal mines
AD Thomas, NT Cowper Snr, Slurry Systems Pty Ltd, Australia; S Whitton, Mechanical Advantage Pty Ltd, Australia

433 Assessing the flow liquefaction susceptibility of cyclone underflow material
J Boshoff, D Reid, Golder Associates Pty Ltd, Australia
Beach slope prediction

443 Practical observations in beach slope formation and application of the thin layer equilibrium model to observed data
JA Wates, HA Venter, VT Dittle, RA Cooper, Fraser Alexander Pty Ltd, South Africa

455 Stochastic beach profile modelling
KD Seddon, B Pirouz, ATC Williams Pty Ltd, Australia; TG Fitton, Fitton Tailings Consultants, Australia

467 Simulation of the meandering flow path of a beaching slurry using a random walk technique
GI McPhail, SLR Consulting Australia Pty Ltd, Australia

477 Chuquicamata full-scale field deposition trial
B Pirouz, S Javadi, P Williams, ATC Williams Pty Ltd, Australia; C Pavissich, ATC Williams Pty Ltd, Chile; G Caro, Codelco, Chile

Above ground disposal

493 Characterisation of a thickened tailings beach
KD Seddon, JK Albee, ATC Williams Pty Ltd, Australia

505 Tailings co-disposal case study – art or science?
A Beveridge, BASF Australia Ltd, Australia; P Mutz, Murray Zircon Pty Ltd, Australia; D Reid, Golder Associates Pty Ltd, Australia

521 Upstream stacking of thickened tailings at Neves Corvo
R Lopes, Golder Associates Ltd., Canada; R Bahia, Golder Associates Portugal Unipessoal Lda, Portugal; M Jefferies, Golder Associates (UK) Ltd, UK; M Oliveira, Somincor, Portugal

535 The impacts of using thickened tailings on water management and CAPEX of tailings storage facilities
K Fabian, AECOM, USA; M Jacobs, Goldcorp Inc., Canada; A Hooshiar, E Ngwenya, AECOM, Canada

547 Managing high-density tailings disposal – deposition, water management and closure considerations
S Kam, Golder Associates Ltd., Canada; D Yaschyshyn, N Hmidi, Goldcorp Canada Corp., Canada

561 Differential water footprint assessment – conventional versus paste tailings disposal
A Fernandez-Iglesias, S Andres, ArcelorMittal Global R&D Asturias, Spain; R Luifia, D Pecharraman, V Alvarez-Cabal, University of Oviedo, Spain

575 Hillendale thickened tailings storage facility – from project to closure
K Goss-Ross, Independent Tailings Consultant, South Africa

587 The Sarcheshmeh thickened tailings scheme – a case study
A Roshdieh, P Williams, KD Seddon, ATC Williams Pty Ltd, Australia

597 Author Index